



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3118-3

Job Sheet 175198



Part No: D3118-3

Job Qty: 2 ea

Part Name: Sign Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/4/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E IPP A: 02.05.15 New Issue NG IPP REV:B 12.05.11 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		4/4/18	0.00	0.00	Purchasing		AT 18/4/18
110	Packaging	2 pcs		4/4/18	0.00	0.00	Packaging2		AT 18/4/18
120	QC	2 pcs		4/4/18	0.00	0.00	QC6		38
130	Packaging	2 pcs		4/4/18	0.00	0.00	Packaging3-1		DAS APR 05 2018
140	QC21-SA	2 Ea		4/4/18	0.00	0.00	QC21		21 APR 05 2018

Part Op 100 - Issue P/O: _____ Manufacture as per dwg D3118 Possible Supplier:SRB TECHNOLOGIES Supplier

Descriptions: P#:9004043 Sign should be self-luminous to min. brightness of 160 microlamberts

110 - Ensure Material Release Note is attached

120 - Check dims to dwg and certification attached

P/O: 39460

MAR 29 2018

DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9004043	Sign Assembly	2 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	9004043	2	0	0

Part Specifications

Specifications could not be found.

Plex 3/29/18 8:23 AM dart.lavoie.chantal

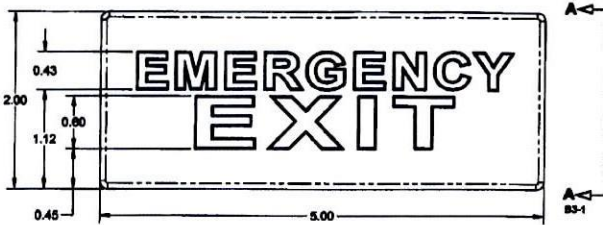


Sign Assembly

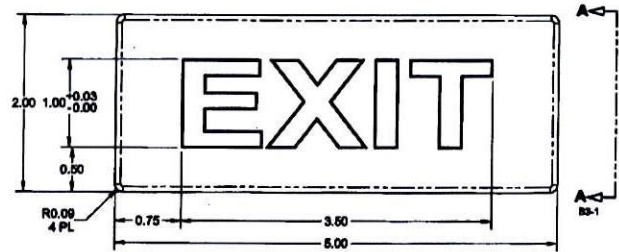
PART NO: D3118-3
Serial No/Batch: S058080
Revision:
Operation: Packaging
Change No:

Mfg Date: 04/04/18
Job No: 175198

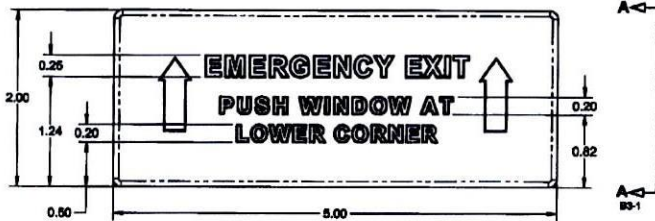
SPECIFICATION CONTROL DRAWING



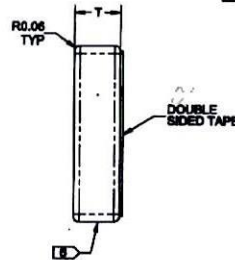
D3118-1 SIGN ASSEMBLY (T)
REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46880-01006-00



D3118-5 SIGN ASSEMBLY (T)



D3118-3 SIGN ASSEMBLY (T)
REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-537-107



VIEW A-A
C2-1
C1-1
B4-1

RELEASED
2013-08-01
MP

- NOTES:**
- 1) MATERIAL: POLYCARBONATE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: WITH DART P/N "D3118-X" AND B/N "BX0000" PER DART QSI 044 6.1
 - 7) WEIGHT: 0.30 lbs EACH
 - 8) POSSIBLE SUPPLIER: SRB TECHNOLOGIES (CANADA), INC
320-140 BOUNDARY ROAD
PEMBROKE, ONTARIO, K8A 6W5
PHONE: 813-732-0066
FAX: 813-732-0066
 - 9) SEE TABLE FOR SUPPLIER PROCUREMENT P/N'S
 - 10) SIGNS SHOULD BE A RED BACKGROUND, CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
 - 11) SIGNS SHOULD BE SELF-LUMINOUS TO MINIMUM BRIGHTNESS OF 100 MICROLAMBERTS

DART PART NUMBER	SUPPLIER PART NUMBER	THICKNESS "T"
D3118-1	9004030	0.52
D3118-3	9004043	0.82
D3118-5	9004001	0.86

REV.	DESCRIPTION	BY	DATE
E	REVISE SUPPLIER AND SUPPLIER PART NUMBERS	SPM	13.07.16
D	UPDATED TO COMPLY WITH CAN (AS) ADDED SUPPLIER	MB	11.11.06
C	ADD D3118-5	RF	06.02.22
B	ADD MINIMUM BRIGHTNESS = 100 MICROLAMBERTS	RF	04.05.06
A	NEW ISSUE	RF	02.04.10
DESIGN	DESIGNED BY	DATE	
DRAWN	DRAWN BY	DATE	
CHECKED	CHECKED BY	DATE	
MFG. APPR.	MFG. APPR. BY	DATE	
APPROVED	APPROVED BY	DATE	
DE APPR.	DE APPR. BY	DATE	
DATE	13.07.16		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3118
TITLE SIGN ASSEMBLY
REV. E
SHEET 1 OF 1
SCALE NTS
COPYRIGHT © 2006 BY DART AEROSPACE LTD
ALL RIGHTS RESERVED. NO PART OF THIS PUBLICATION MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039460

Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO039460

PO Date: 3/29/18

Due Date: 4/3/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
MAR 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: PLEASE SHIP FED EX OVERNIGHT
ACCT: 151793240.

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	9004043		Sign Assembly AS PER DWG D3118 REV. E BELL PART # 212-072-637-107	Firmed	4/3/18	2 pcs	0 pcs	2 pcs	\$965.00/pcs	\$1,930.00
										Grand Total: \$1,930.00

DAS
36
9-88

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
PO

Plex 3/29/18 11:41 AM dart.lavoie.chantal



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Packing Slip

April 03, 2018

Telephone: (403) 250-7370

Fax: (403) 250-7110

* Aircraft On Ground *

Shipment number: SH#18-001147

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX OVERNIGHT
Carrier Terms:

Phone: (613)632-5200

Waybill: 771907073990

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	212-072-637-107	PLACARD	Shipping Area	2	EA		LT-18-003940

Type of sale: Outright

Customer PO number: PO039460

Sales Order Number: SO18-00480.001

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 81218988900002-2	
4. Organization Name and Address:  Bell Helicopter A Textron Company		Bell Helicopter Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW 		5. Work Order/Contract/Invoice Number: 4500946677
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	PLACARD	212-072-637-107	10	NA	NEW	
12. Remarks:						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No: PC-100SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Dina Haynes		13e. Date(dd/mmm/yyyy): 26/OCT/2016		14d. Name (Typed or Printed):		14e. Date (dd/mmm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						